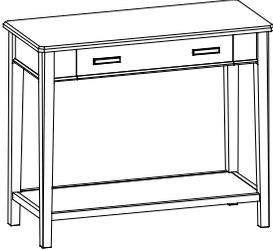


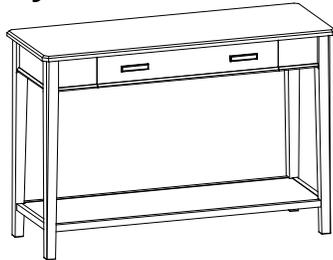
Stayton Tables

CAF = Caffè finish
Assembly Instructions
Model #

3454CAFa Stayton Entry Table



3455CAFa Stayton Sofa Table



Thank you for allowing us to help you furnish your home. We are certain you will be delighted with your new furniture for many years to come.

IMPORTANT NOTES:

- For normal household use only. *Not* recommended for commercial use.
- Do not climb, sit or stand on this piece of furniture.
- Unload items before you move this unit.
- Do not overload the drawer or shelf.

WARNING

Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the state of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection.

For more information go to: www.p65warnings.ca.gov/wood

This product can expose you to chemicals, including formaldehyde, which are known to the State of California to cause cancer.

For more information go to: www.p65warnings.ca.gov/furniture

DESIGN SUBJECT TO CHANGE WITHOUT NOTICE.

CUSTOMER SERVICE

If you ever have questions about your furniture, please do not hesitate to contact us. In the unlikely event you need a replacement part; we can make those parts available through an authorized Whittier Wood Furniture dealer. If you cannot order replacement parts through your dealer, please contact our customer service department.

Hours: Our friendly customer service staff can be reached:

Monday-Friday 8:00 a.m. to 5:00 p.m. (Pacific Time).

You may leave a message 24 hours a day, seven days a week.

Customer Service: 800-653-3336 • **Outside the U.S.:** 541-687-0213

Fax: 541-687-2060 • **Email:** info@whittierwood.com

**Whittier
Wood**
FURNITURE

P.O. Box 2827
Eugene, OR 97402 USA

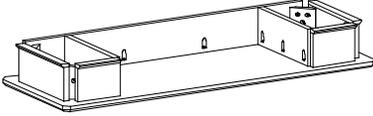
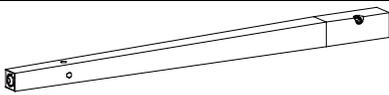
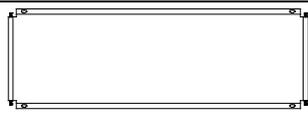
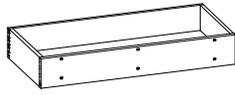
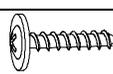
Production Code:

VN

02/17

**3454CAFa Stayton Entry Table;
3455CAFa Stayton Sofa Table**
Parts List

Please identify the parts and check that quantities received match those on this list.
If you need to replace a part, refer to the following letter and part name.

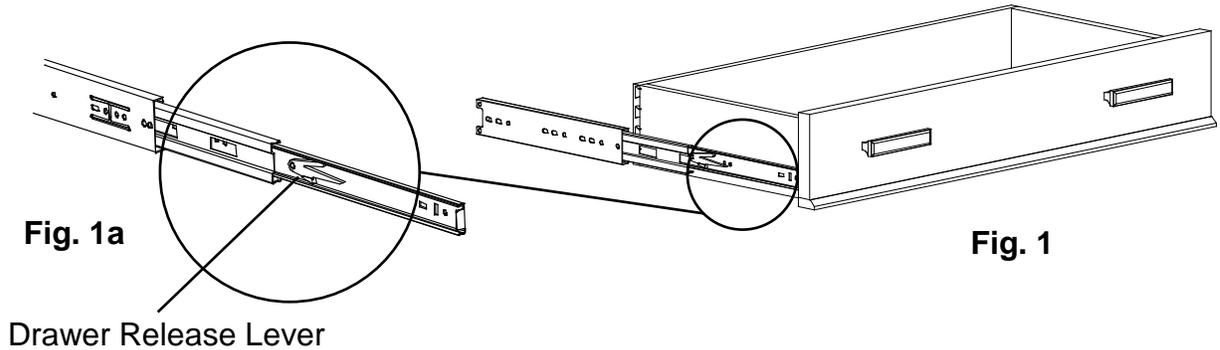
Part	Description	Quantity	
		3454CAFa	3455CAFa
A	Top Assembly (attached) 	1	1
B	Leg 	4	4
C	Shelf Assembly 	1	1
D	Drawer Box (inserted) 	1	1
E	Drawer Face (installed) 	1	1
F	10" Drawer Slides (pre-installed sets) 	1	1
G	#6 x 3/4" Philtruss Screw (inserted) 	4	4
H	#6 x 1/2" Philtruss Screw (inserted) 	4	4
J	#8 x 1-1/4" Pan Head Screw 	37 (33 inserted)	38 (34 inserted)
Ka	#8 x 1-1/2" Machine Screw Tuscan (installed) 	4	4
L	#8 Washer (inserted) 	17	18
M	5/16" Flat Washer 	4	4
N	3/8" x 1" Insert Nut (inserted) 	4	4
O	3/8" x 2-1/2" Hex Bolt 	4	4
P	1/4" x 20mm Insert Nut (inserted) 	4	4
Q	Pull (installed) 	2	2
R	Wood Dowel (inserted) 	4	4
S	Adjustable Glide (installed) 	4	4
T	#8 x 7/8" Black Lo-Profile Screw (inserted) 	6	6

3455 shown in the illustrations.

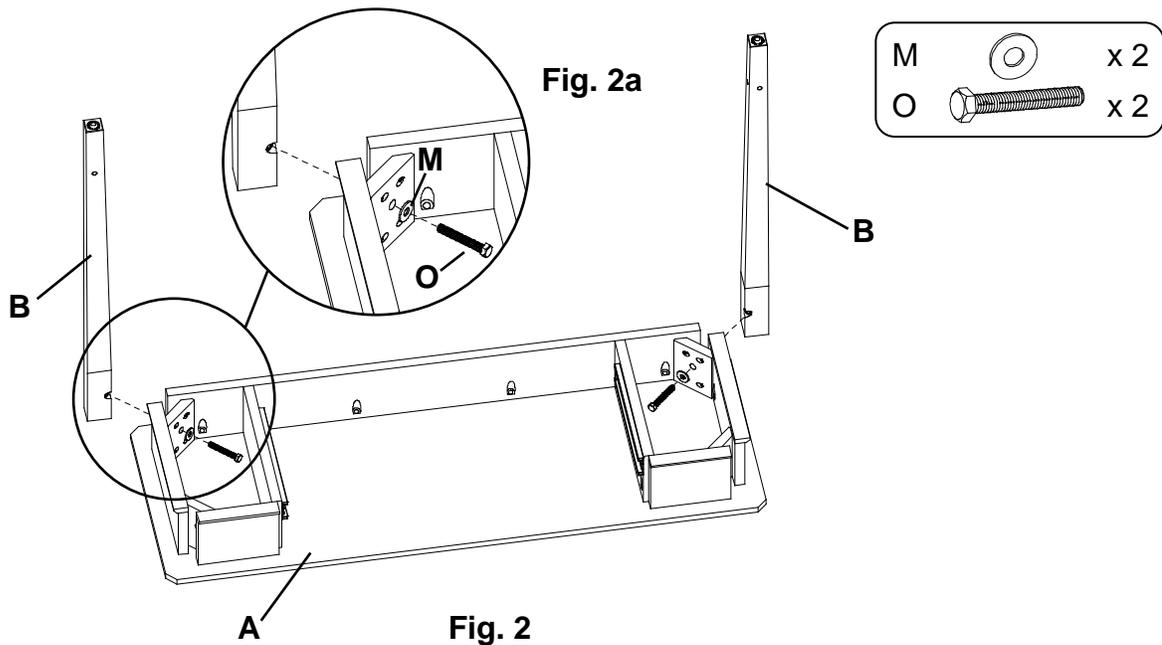
**3454CAFa Stayton Entry Table;
3455CAFa Stayton Sofa Table**
Assembly Instructions

Tools Required: Phillips Screwdriver, 9/16" or Adjustable Wrench, Rubber Mallet or Padded Hammer

1. Remove the Drawer (D) from the Top Assembly (A). To remove the drawer, pull up on the left side of the Drawer Release Lever while pushing down on the right Drawer Release Lever. See Figure 1a.

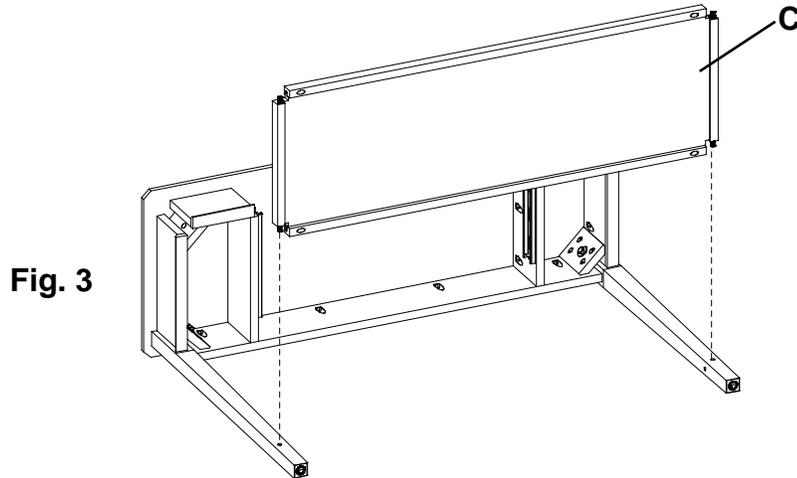


2. Turn the Top Assembly (A) upside-down on a clean, protected surface. Place two Legs (B) at the back of the Top Assembly (A), making sure the drilled corners of the legs face toward the Corner Blocks. Attach with 5/16" Flat Washers (M) and 3/8" x 2-1/2" Hex Bolts (O). See Figures 2 and 2a.

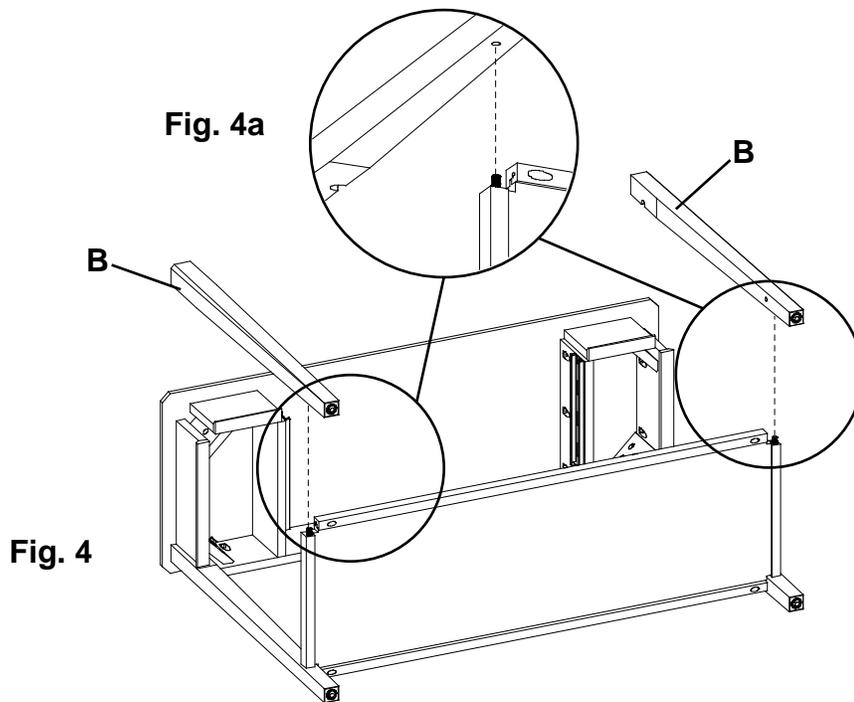


**3454CAFa Stayton Entry Table;
3455CAFa Stayton Sofa Table**
Assembly Instructions

3. Rotate the Top and Leg assembly so that it sets on the back legs. Turn the Shelf Assembly (C) bottom-side-down and place the dowels into the dowel holes in the Legs. See Figure 3.

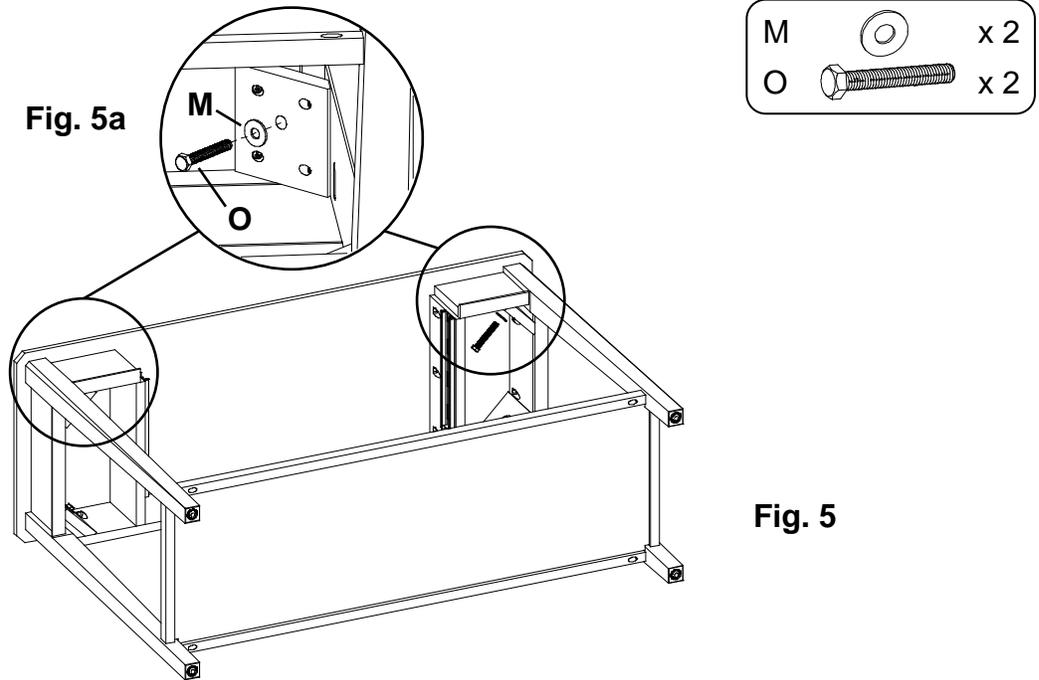


4. Using the dowels as guides, place the remaining Legs (B) in the remaining two corners making sure the drilled corners of the Legs face toward the Corner Blocks. See Figure 4.

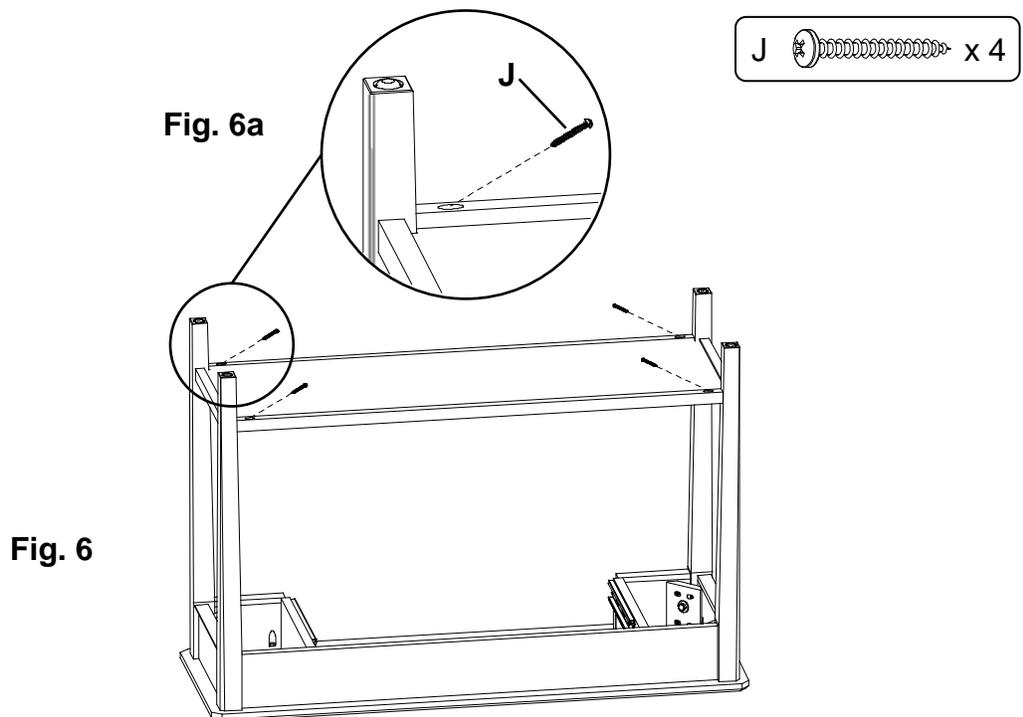


**3454CAFa Stayton Entry Table;
3455CAFa Stayton Sofa Table**
Assembly Instructions

5. Attach the legs to the Top Assembly with 5/16" Flat Washers (M) and 3/8" x 2-1/2" Hex Bolts (O)
See Figures 5 and 5a.

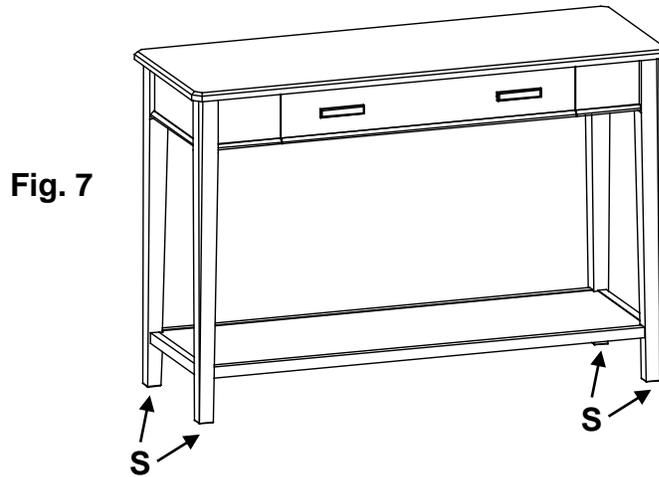


6. Turn the unit onto its top and using the pocket holes as guides, secure the Shelf Assembly (C) to the Legs (B) with four #8 x 1-1/4" Pan Head Screws (J). See Figures 6 and 6a.



**3454CAFa Stayton Entry Table;
3455CAFa Stayton Sofa Table**
Assembly Instructions

7. Turn the table upright and insert the Drawer. See Figure 7.



8. Place the table at its final destination. To level the table, rotate the Adjustable Glides (S) found on the bottoms of the legs. See Figure 7.