

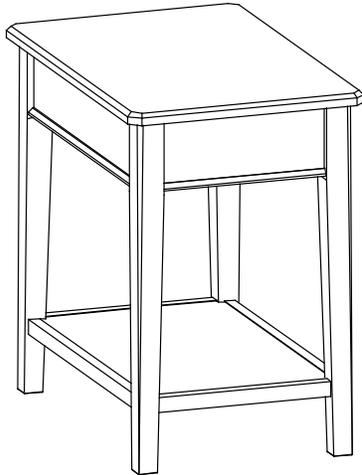
Model #

3450CAFb

Stayton Chair Side Table

CAF = Caffè finish

Assembly Instructions



Thank you for allowing us to help you furnish your home. We are certain you will be delighted with your new furniture for many years to come.

IMPORTANT NOTES:

- For normal household use only. *Not* recommended for commercial use.
- Do not climb, sit or stand on this piece of furniture.
- Unload items before you move this unit.
- Do not overload the shelf.

WARNING

Drilling, sawing, sanding or machining wood products can expose you to wood dust, a substance known to the state of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for personal protection.

For more information go to: www.p65warnings.ca.gov/wood

This product can expose you to chemicals, including formaldehyde, which are known to the State of California to cause cancer.

For more information go to: www.p65warnings.ca.gov/furniture

DESIGN SUBJECT TO CHANGE WITHOUT NOTICE.

CUSTOMER SERVICE

If you ever have questions about your furniture, please do not hesitate to contact us. In the unlikely event you need a replacement part; we can make those parts available through an authorized Whittier Wood Furniture dealer. If you cannot order replacement parts through your dealer, please contact our customer service department.

Hours: Our friendly customer service staff can be reached:

Monday-Friday 8:00 a.m. to 5:00 p.m. (Pacific Time).

You may leave a message 24 hours a day, seven days a week.

Customer Service: 800-653-3336 • **Outside the U.S.:** 541-687-0213

Fax: 541-687-2060 • **Email:** info@whittierwood.com

**Whittier
Wood**
FURNITURE

P.O. Box 2827
Eugene, OR 97402 USA

Production Code:

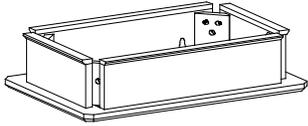
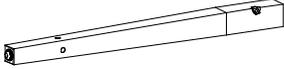
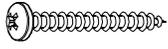
VN

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Parts List

Please identify the parts and check that quantities received match those on this list.
If you need to replace a part, refer to the following letter and part name.

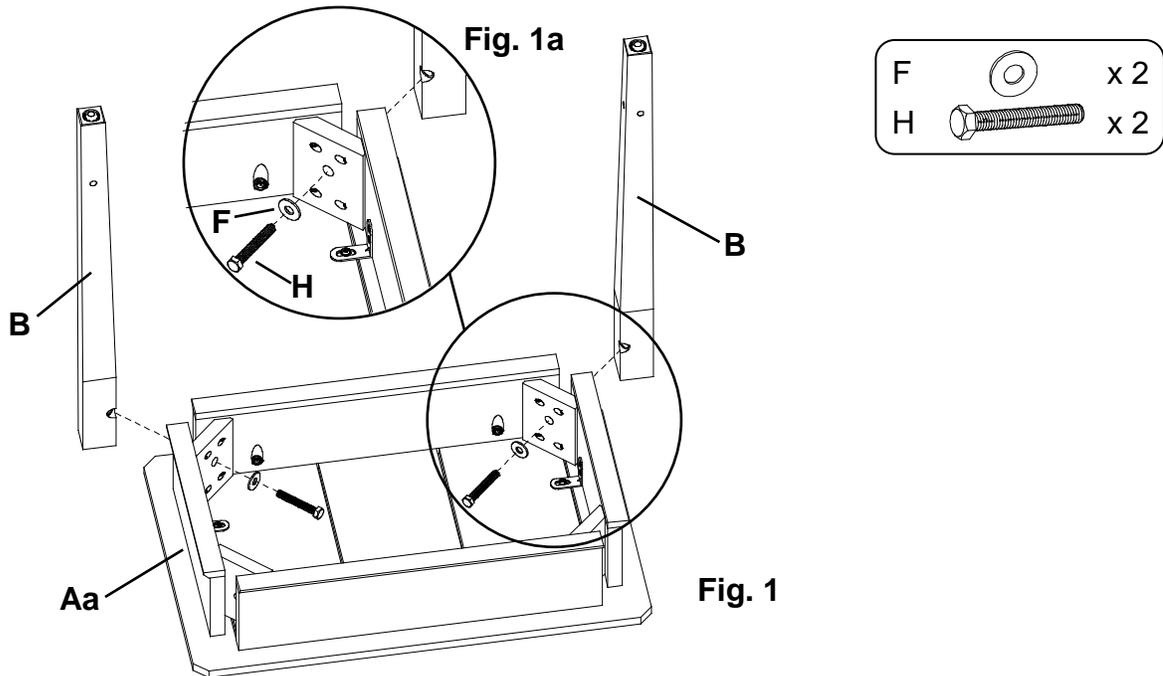
Part	Description		Quantity
Aa	Top Assembly (attached)		1
B	Leg		4
C	Shelf Assembly		1
D	#8 x 1-1/4" Pan Head Screw		24 (20 inserted)
E	#8 Washer (inserted)		16
F	5/16" Flat Washer		4
G	3/8" x 1" Insert Nut (inserted)		4
H	3/8" x 2-1/2" Hex Bolt		4
I	1/4" x 20mm Insert Nut (inserted)		4
J	Wood Dowel (inserted)		4
L	Adjustable Angle Bracket (attached)		4
M	Adjustable Glide (installed)		4
N	#10 x 3/4" Pan Head Screw (inserted)		12

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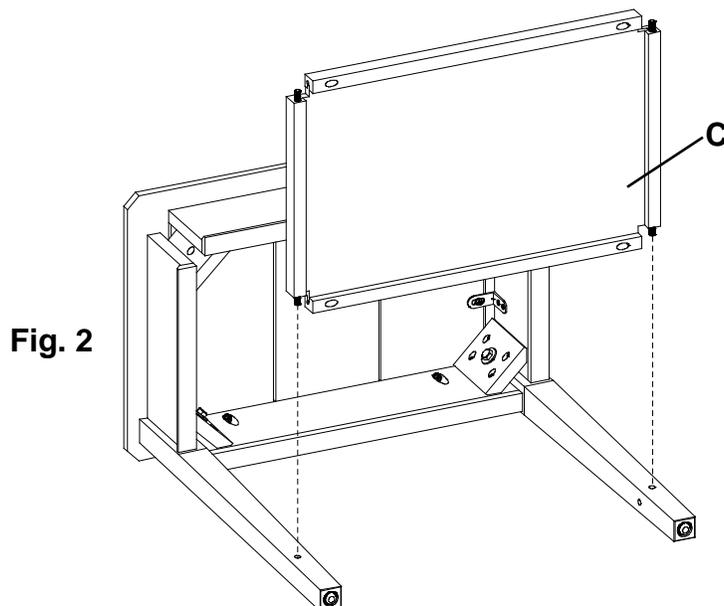
Assembly Instructions

Tools Required: Phillips Screwdriver, 9/16" or Adjustable Wrench, Rubber Mallet or Padded Hammer

1. Turn the Top Assembly (Aa) upside-down on a clean, protected surface. Place two Legs (B) at the back of the Top Assembly (Aa), making sure the drilled corners of the legs face toward the Corner Blocks. Attach with 5/16" Flat Washers (F) and 3/8" x 2-1/2" Hex Bolts (H). See Figures 1 and 1a.



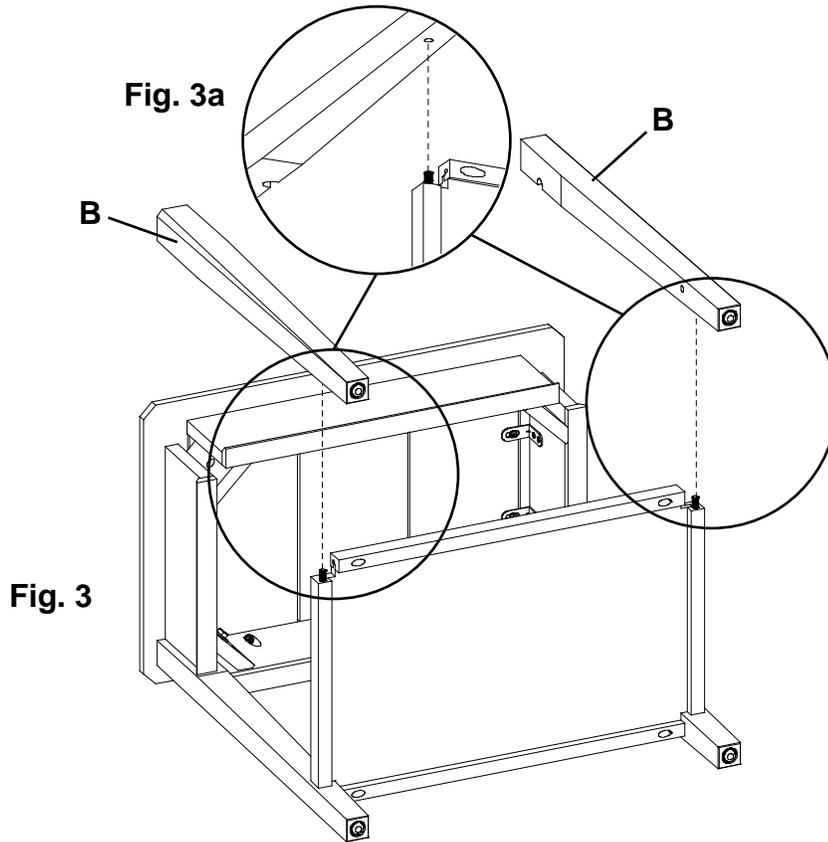
2. Rotate the Top and Leg assembly so that it sets on the back legs. Turn the Shelf Assembly (C) bottom-side-down and place the dowels into the dowel holes in the Legs. See Figure 2.



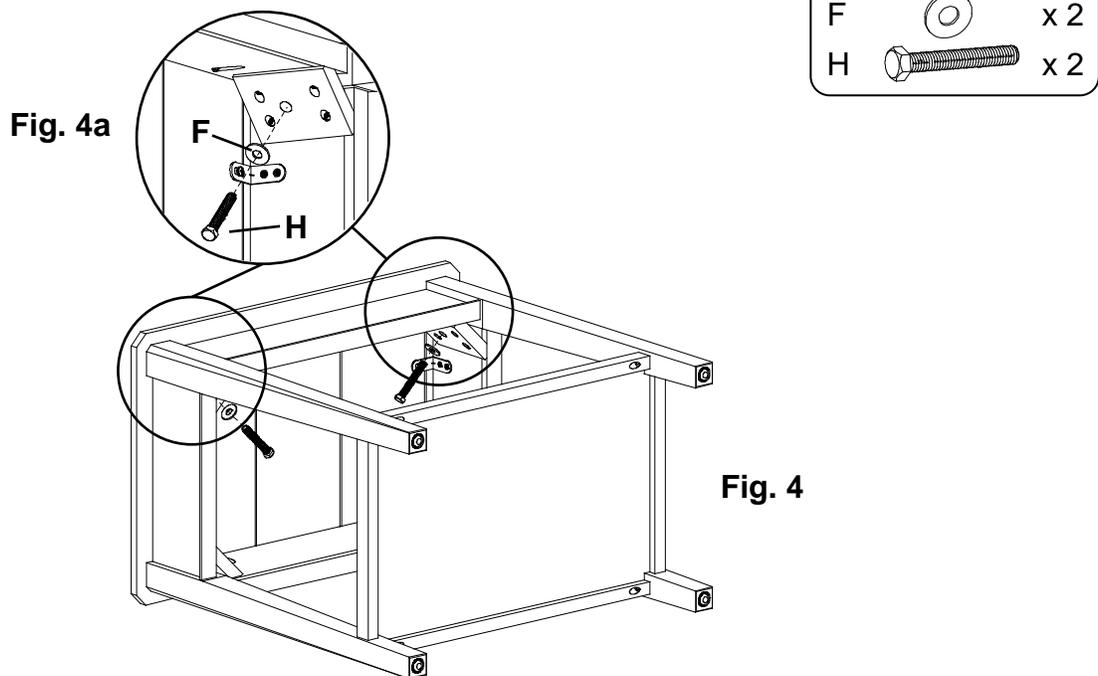
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Assembly Instructions

3. Using the dowels as guides, place the remaining Legs (B) in the remaining two corners making sure the drilled corners of the Legs face toward the Corner Blocks. See Figures 3 and 3a.



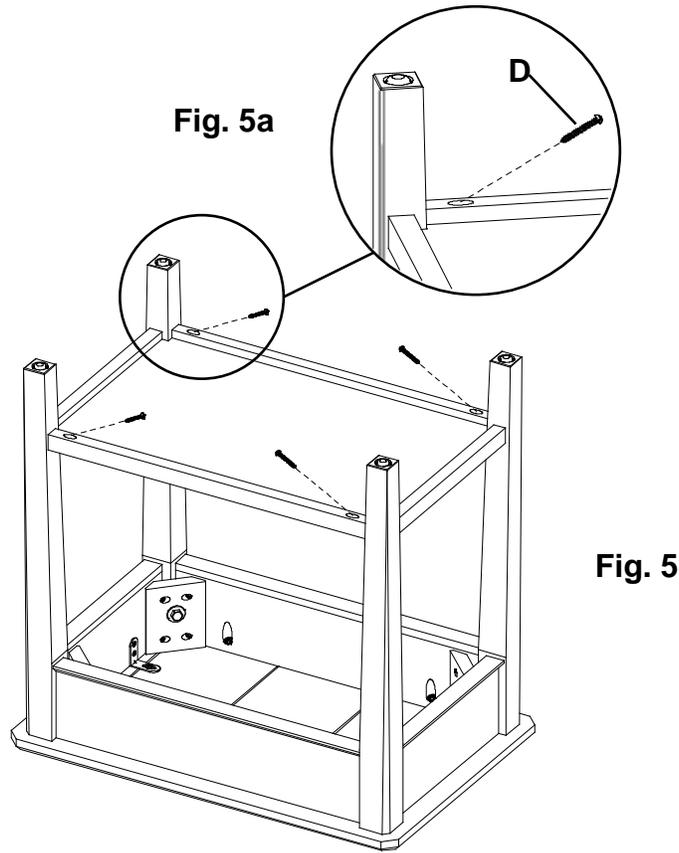
4. Attach the legs to the Top Assembly with 5/16" Flat Washers (F) and 3/8" x 2-1/2" Hex Bolts (H). See Figures 4 and 4a.



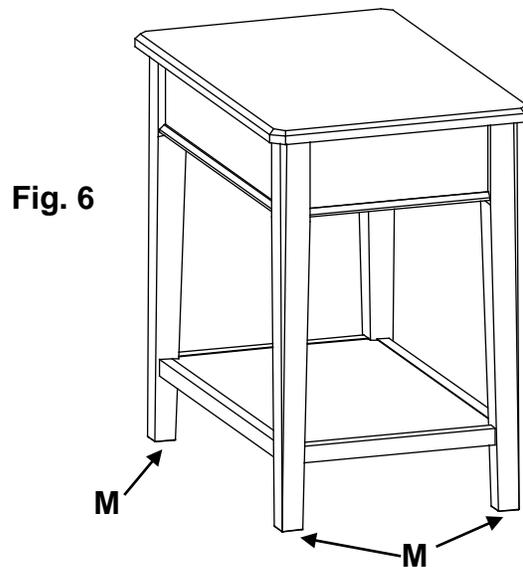
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Assembly Instructions

5. Turn the unit onto its top and using the pocket holes as guides, secure the Shelf Assembly (C) to the Legs (B) with four #8 x 1-1/4" Pan Head Screws (D). See Figures 5 and 5a.



6. Turn the table upright. See Figure 6.



7. Place the table at its final destination. To level the table, rotate the Adjustable Glides (M) found on the bottoms of the legs. See Figure 6.